



TENNESSEE VALLEY AUTHORITY BROWNS FERRY NUCLEAR PLANT

UNIT 1 STATUS

Rockville, Md. September 9, 2004

Agenda



- Introduction
- Unit 1 Organizational Changes
- Regulatory Status
- Unit 1 Overview and Schedule

- Operations
- Nuclear Assurance
- Open Discussion

- J. Rupert
- J. Rupert
- T. Abney
- J. Rupert
- J. Valente
- R. Drake
- R.G. Jones
- R. Baron

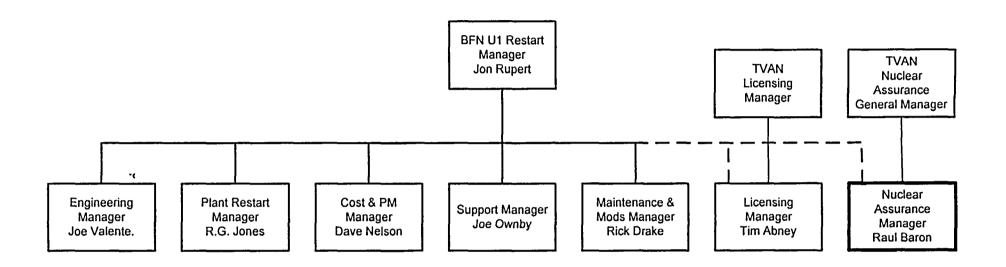
Introduction



- Welcome to the Fourth Periodic Status Meeting for the Unit 1 restart project
- Purpose
- Status of project
 - Upcoming activities
 - Solicit feedback

Unit 1 Organizational Changes





Changes highlighted.

Regulatory Status

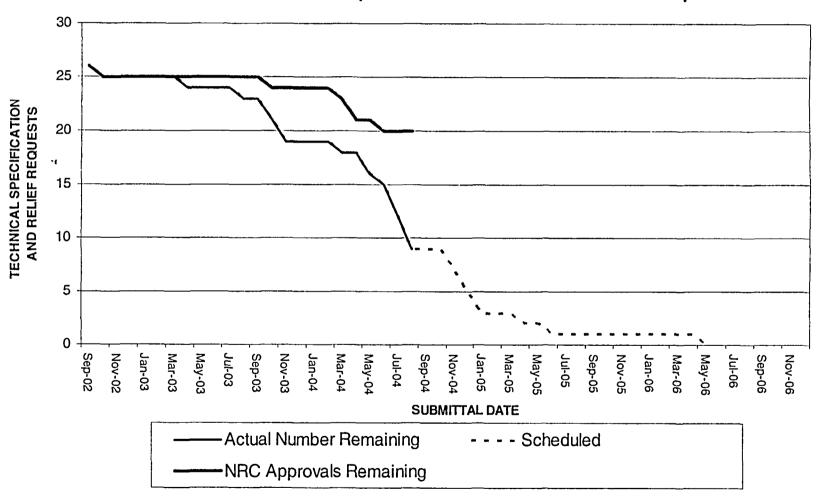


- Unit 1 License Amendments
 - 20 amendments identified
 - 17 of the 20 have or will have been previously submitted and/or approved on Units 2 and 3
 - 12 submitted to date
 - Includes Extended Power Uprate submitted June 28, 2004
 - 1 approved by NRC
- Relief Requests
 - 5 relief requests submitted
 - 4 approved by NRC
 - Risk informed ISI to be submitted
 - Other relief requests may be identified as a result of inspections
- BFN License Renewal Application
 - Submitted December 31, 2003





Status of Technical Specifications and Relief Requests



Tim Abney

Regulatory Status

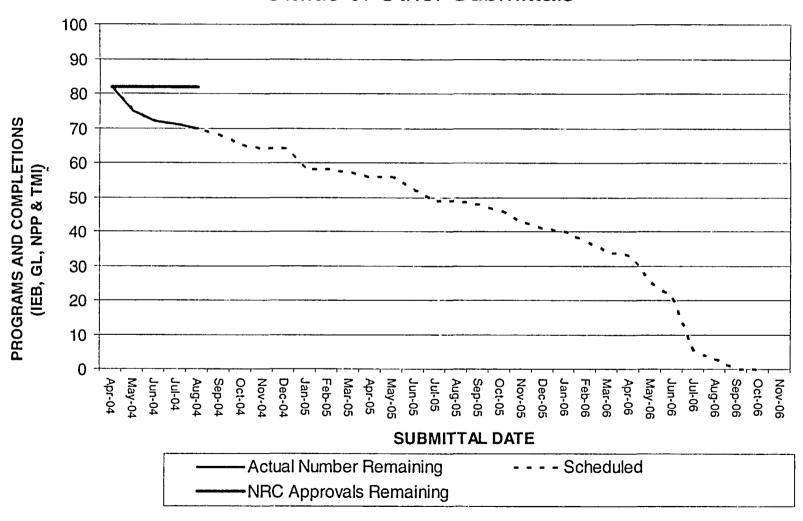


- Other Unit 1 Submittals
 - 82 programmatic and completion submittals identified
 - From overall Regulatory Framework
 - Submitted December 2002
 - Approved August 2003
 - Agreed to notify NRC upon the completion of Bulletins, Generic Letters, TMI Action Plan Items, or Nuclear Performance Plan Special Programs
 - 12 submitted to date
 - None NRC approved





Status of Other Submittals





- Project Schedule (Attached)
 - On schedule for start-up May 2007

Jon Rupert

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- Engineering
 - Current status
 - Design Change Notices issued
 - Overall 75 percent complete
 - Ongoing activities
 - o Primarily in a field support role
 - Closures
 - Completing System Plant Acceptance Evaluations (SPAE) and System Pre-operability Checklists (SPOCs)
 - Extended Power Uprate Analyses
 - Steam dryer
 - Main steam lines
 - Vessel internals



- Modifications and Maintenance Status
- Major Accomplishments
 - Replaced
 - Drywell structural steel
 - Core Spray piping
 - Reactor Pressure Vessel safe ends
 - Condenser tubes
 - o Turbine cross-over and cross-under piping
 - Extraction Steam piping
 - Flow assisted corrosion susceptible piping (Carbon steel with chrome-moly)
 - RCIC turbine reassembly



- Major Work In-progress
 - Cable tray, conduit and support installation
 - Large and small bore pipe replacement
 - Pipe hanger installation
 - Large pump and motor refurbishment
 - Torus coating
 - Control Room Design Review modifications
 - Turbine generator rewind
 - Main Bank transformers
- Challenges
 - Industrial safety
 - Welding



• Status of Major Commodities

COMMODITY	INSTALLED	TOTAL			
Piping - Large Bore	5, 948 feet	12,466 feet			
Hangers - Large Bore	524	1,586			
Piping - Small Bore	2,527 feet	24,177 feet			
Hangers - Small Bore	755	5,461			
Conduit	25,540 feet	152,187 feet			
Conduit Supports	3,984	16,251			
Cable Tray	7,695 feet	9,101 feet			
Cable Tray Supports	1,310	1,430			

Operations



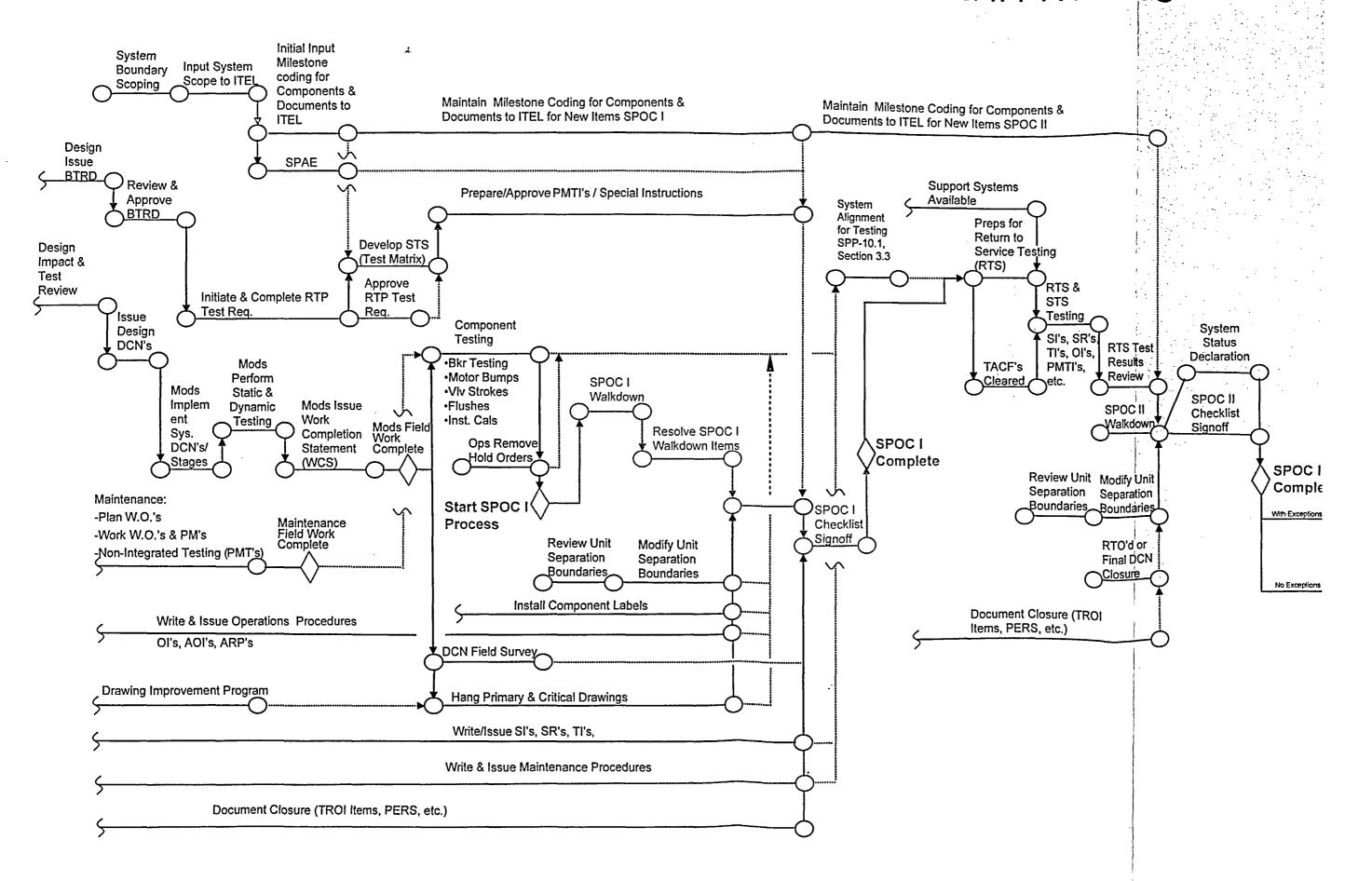
Access Control

- Barriers
- Personnel identification
- Physical access accommodations
- Training
- Unit color codes
 - Unit 1 equipment required for Unit 2/3 operation identified
 - No trips or power reductions caused by Unit 1 work

Work Control

- Comprised of qualified and site experienced personnel
- Coordination with operating units Work Control and Operation
- Completing System Pre-operability Checklists (SPOCs)
 - Process flow chart attached

SYSTEM RETURN TO SERVICE - SPOC | & || PROCESS



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Operations



- Preparing for Baseline, Restart and Power Ascension Test Programs
- Operations Department
 - Staffing / training to support three unit operations
 - Adding a second simulator
- Dose Reduction Activities
 - Decontaminated Drywell, Reactor and Turbine Buildings
 - Gamma scan to identify and system flushing to reduce hot spots
 - Replacement of CRD and low pressure turbine blades and 77 other components containing stellite
 - Electro-polish and chrome plate 17 valves and 2 RWCU pumps
 - Electro-polish and pre-oxidize Recirc. and RWCU piping and RWCU regenerative heat exchangers

Nuclear Assurance



- Shift in Emphasis
 - Established and filled a new QA Manager position
 - Increased QC staffing, including Level III technical support
 - Established QC Level III oversight support
 - QA staffing and skill set strengthened
 - Dedicated resources to corrective action program oversight
- Reinforced Expectations and Strengthened Approach
 - Quality Assurance
 - Quality Control

Nuclear Assurance



Focus Areas

- Nuclear Performance Plan Special Programs (DBVP, seismic issues, electrical issues, etc.)
- Vendor performance / source surveillance
- Modification / Construction field activities
- SPAE / SPOC

Open Discussion

